



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.4111

Job Sheet 182624



Part No: 647.4111

Job Qty: 8 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C3 SHEET 2 IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
110	Waterjet	8 pcs	9/14/18	9/14/18	0.00	0.61	Waterjet1		SC 18/09/18
120	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-1		SC 18/09/18
125	Small Fab	8 pcs	9/14/18	9/14/18	0.00	3.50	Small Fab-1		DAS 38
130	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 18 2018
140	Outsource	8 pcs	9/14/18	9/14/18	0.00	0.00	Outsource4		SEP 18 2018
150	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging2		SEP 18 2018
160	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC6		SEP 18 2018
190	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		SEP 18 2018
200	QC21-SA	8 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 18 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: NC Prog Rev: NC

Descriptions: 125 - 1-DRILL HOLES USING DT10080 (647.4111 DRILL TEMPLATE) 2-Debur if necessary

140 - ANODIZE TEMPLATE Issue P/O to ATG: 00741025 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	1.1584 sf (.1448 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	1	60	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	0.094inches + 0.004 - 0.001	0.098 0.093	0.094 Diameter	
2	Doubler	0.052inches + 0.004 - 0.001	0.056 0.051	0.052 Diameter	
3	Doubler	1.031inches ± 0.010	1.041	1.030	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S108301



Part: 647.4111

Job No: 182624

Serial No/Batch: S108301

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/06/18

			1.021	
4	Doubler	1.375inches ± 0.010	1.385 1.365	1,378
5	Doubler	1.719inches ± 0.010	1.729 1.709	1,720
6	Doubler	2.281inches ± 0.010	2.291 2.271	2,280
7	Doubler	2.625inches ± 0.010	2.635 2.615	2,627
8	Doubler	2.969inches ± 0.010	2.979 2.959	2,970
9	Doubler	4.281inches ± 0.010	4.291 4.271	4,280
10	Doubler	4.625inches ± 0.010	4.635 4.615	4,628
11	Doubler	4.969inches ± 0.010	4.979 4.959	4,970
12	Doubler	5.534inches ± 0.010	5.544 5.524	5,535
13	Doubler	5.875inches ± 0.010	5.885 5.865	5,878
14	Doubler	6.219inches ± 0.010	6.229 6.209	6,220
15	Doubler	0.813inches ± 0.010	0.823 0.803	0,815
16	Doubler	1.438inches ± 0.010	1.448 1.428	1,440
17	Doubler	2.063inches ± 0.010	2.073 2.053	2,065



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041065**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041065
PO Date: 9/20/18
Due Date: 9/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182624	647.4111	Doubler ANODIZE TEMPLATE Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	9/25/18	8 pcs	0 pcs	8 pcs	\$9.66/pcs	\$77.28

8 X SEP 27 2018

DAS
68
9-89

Line Item Note * need back by October 3/4 *



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041065**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	179388-A	RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A93-3205-00E Rev. 2A	Firmed	-	9/24/18	19 pcs	0 pcs	19 pcs	\$6.26/pcs	\$118.94

194

SEP 25 2018

[Signature]

Line Item Note ** RUSH - NEED BACK BY 9/24 **

3	179390-A	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed	-	9/24/18	18 pcs	0 pcs	18 pcs	\$6.26/pcs	\$112.68
---	----------	--------------------	--	--------	---	---------	--------	-------	--------	------------	----------

18X

SEP 25 2018

[Signature]

Line Item Note ** RUSH - NEED FOR 9/24 **



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041065**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	181739	SWA10A-700A	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	-	9/25/18	40 pcs	0 pcs	40 pcs	\$7.51/pcs	\$300.40

40 X SEP 27 2018

Line Item Note ** RUSH - NEED BACK 9/25 **

Grand Total: \$609.30

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916128

Date: 26-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 8 ea	Part: 647.4111 ✓ Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23761	Rev: N/C	PO: PO041065 ✓ Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>26/9/18</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

DAS
68
9-89